



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3997-11
Job Sheet 179556



Part No: D3997-11

Job Qty: 6 ea

Part Name: Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 6/29/18

Created By: Diane Baker

Type: Stock

Description:

Note: DWG REV B SHEET 2 IPP rev A 10.01.12 new issue Prelim EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs		6/29/18	0.00	0.00	Purchasing		JUL 0 6 2018
110	Packaging	6 pcs		6/29/18	0.00	0.00	Packaging2		JUL 0 6 2018
120	QC	6 pcs		6/29/18	0.00	0.00	QC6		9-89
130	Packaging	6 pcs		6/29/18	0.00	0.00	Packaging3-2		AUG 0 1 2018
140	QC21-SA	6 Ea		6/29/18	0.00	0.00	QC21		AUG 0 1 2018
Part Op 100 - Issue P/O: <u>040291</u>									
Descriptions: 130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: <u>JUL 0 6 2019</u> ***									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3997-11P	Placard	6 pcs (1 ea)	100-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3997-11P	6	0	0

Part Specifications

Specifications could not be found.

Plex 6/20/18 9:22 AM dart.baker.diane



Container No: S089534



Part: D3997-11

Job No: 179556

Serial No/Batch: S089534

Revision:

Inspector:

Exp Date:

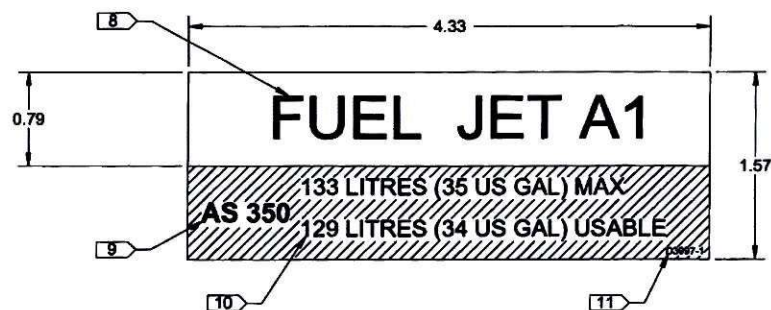
Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

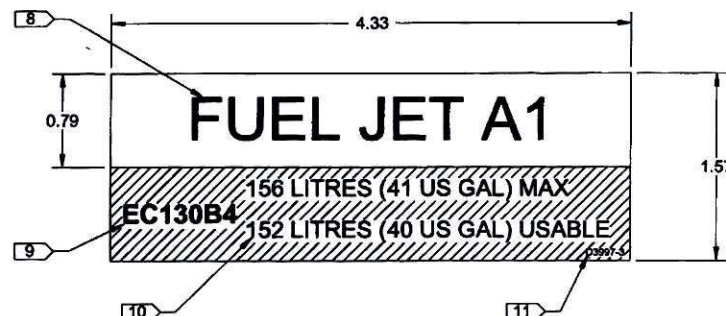
Date: 07/06/18

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D3997-1	JCA-M47-P1
D3997-3	JCA-M47-P2

PART NUMBER	INSTALLATION INSTRUCTIONS
D3997-1	FOR AS350 AIRCRAFT - ADJACENT TO FUEL FILLER
D3997-3	FOR EC130 AIRCRAFT - ADJACENT TO FUEL FILLER



D3997-1 PLACARD



D3997-3 PLACARD

NOTES:

- 1) MATERIAL: 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY AS PER NOTES 8-11 ON SHEET 1
- 7) WEIGHT: LESS THAN 0.01 LBS
- 8) 36 PT FONT, BLACK TEXT ON WHITE BACKGROUND
- 9) 16 PT BOLD FONT, WHITE TEXT ON BLACK BACKGROUND
- 10) 14 PT FONT, WHITE TEXT ON BLACK BACKGROUND
- 11) 6 PT FONT, WHITE TEXT ON BLACK BACKGROUND

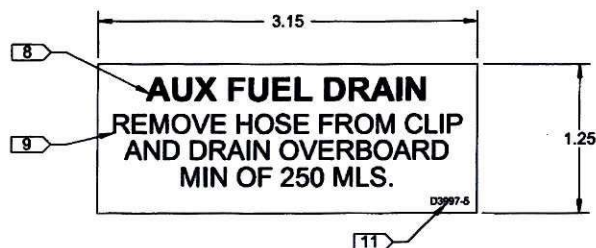
RELEASED
2014-06-11

B	REVISED D3997-27 TO A HEIGHT OF 3.0 (ZN B2-4)	ML	13.11.05
A	NEW ISSUE	BY	09.10.05
REV.	DESCRIPTION	BY	DATE
DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	AP	DRAWING NO.	REV. B
MFG. APPR.	JLM	D3997	SHEET 1 OF 8
APPROVED	MP	TITLE	SCALE
DE APPR.	DS	PLACARD	NTS
DATE	13.11.05	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

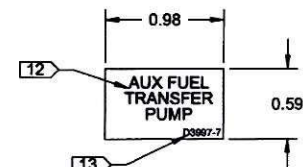
APPROVED

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D3997-5	JCA-M47-P3
D3997-7	JCA-M47-P4
D3997-9	JCA-M47-P5
D3997-11	JCA-M47-P6

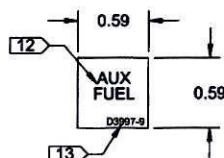
PART NUMBER	INSTALLATION INSTRUCTIONS
D3997-5	ON TANK ADJACENT TO FUEL DRAIN
D3997-7	ADJACENT TO PUMP SWITCH ON INSTRUMENT PANEL
D3997-9	IN AIRCRAFT SWITCH PANEL
D3997-11	ON TANK OUTBOARD SURFACE



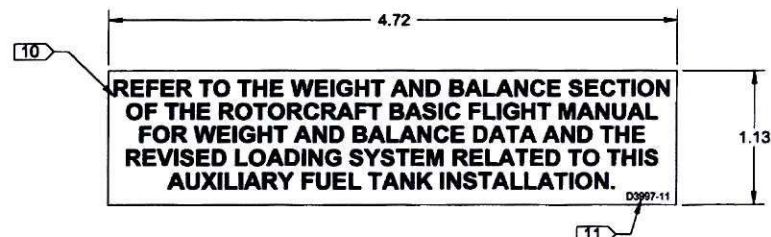
D3997-5 PLACARD



D3997-7 PLACARD



D3997-9 PLACARD



D3997-11 PLACARD

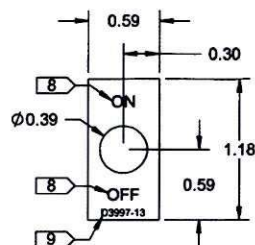
NOTES:

- 1) MATERIAL: 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY AS PER NOTES 8-13 ON SHEET 2
- 7) WEIGHT: LESS THAN 0.01 LBS
- 8) 20 PT FONT, BLACK TEXT ON WHITE BACKGROUND
- 9) 16 PT FONT, BLACK TEXT ON WHITE BACKGROUND
- 10) 14 PT BOLD FONT, BLACK TEXT ON WHITE BACKGROUND
- 11) 6 PT FONT, BLACK TEXT ON WHITE BACKGROUND
- 12) 10 PT FONT, WHITE TEXT ON BLACK BACKGROUND
- 13) 6 PT FONT, WHITE TEXT ON BLACK BACKGROUND

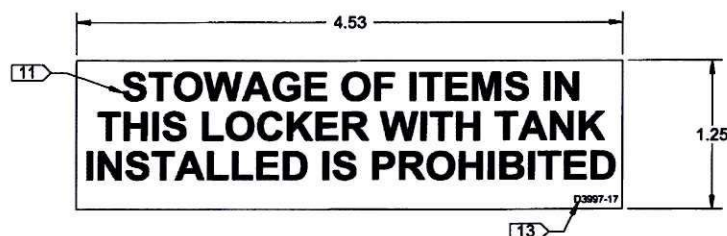
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2014-06-11

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	MFG. APPR.	JLM	D3997	SHEET 2 OF 6
	APPROVED	MP	TITLE	SCALE
	DE APPR.	DS	PLACARD	NTS
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DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D3997-13	JCA-M47-P7
D3997-15	JCA-M47-P8
D3997-17	JCA-M47-P9
D3997-19	JCA-M47-P10

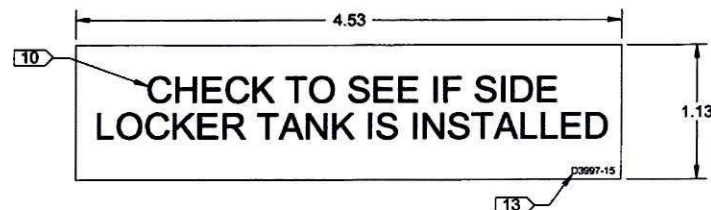


D3997-13 PLACARD



D3997-17 PLACARD

PART NUMBER	INSTALLATION INSTRUCTIONS
D3997-13	AROUND FUEL PUMP ON/OFF SWITCH
D3997-15	ON BAGGAGE LOCKER OUTER SURFACE BELOW RELEASE BUTTON
D3997-17	ON TANK OUTBOARD SURFACE
D3997-19	AT VENT LINE OUTLET ON AIRCRAFT



D3997-15 PLACARD



D3997-19 PLACARD

NOTES:

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- 2) FINISH: N/A
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- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY AS PER NOTES 8-13 ON SHEET 3
- 7) WEIGHT: LESS THAN 0.01 LBS
- 8) 10 PT FONT, WHITE TEXT ON BLACK BACKGROUND
- 9) 6 PT FONT, WHITE TEXT ON BLACK BACKGROUND
- 10) 22 PT FONT, BLACK TEXT ON WHITE BACKGROUND
- 11) 24 PT BOLD FONT, BLACK TEXT ON WHITE BACKGROUND
- 12) 18 PT BOLD FONT, BLACK TEXT ON WHITE BACKGROUND
- 13) 6 PT FONT, BLACK TEXT ON WHITE BACKGROUND

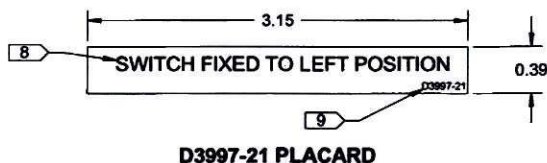
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2014-06-11

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	MFG. APPR.	JLM	SHEET 3 OF 6	
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	DATE	13.11.05		

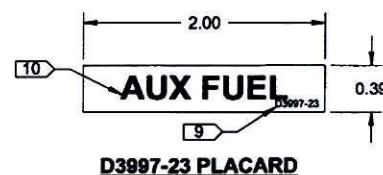
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DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D3997-21	JCA-M47-P13
D3997-23	JCA-M47-P14
D3997-25	JCA-M47-P15
D3997-27	JCA-M47-P16

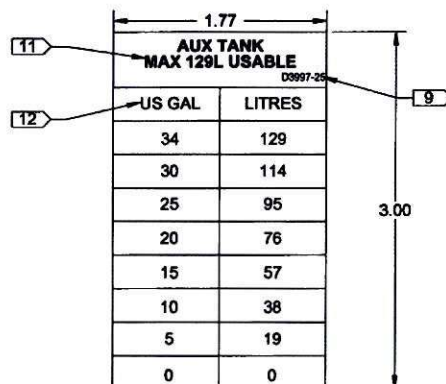
PART NUMBER	INSTALLATION INSTRUCTIONS
D3997-21	ON AUX FUEL GAUGE SWITCH PLATE
D3997-23	ON AUX FUEL GAUGE
D3997-25	NEXT TO AUX FUEL GAUGE (PLACARD HOLDER) (AS 350 ONLY)
D3997-27	NEXT TO AUX FUEL GAUGE (PLACARD HOLDER) (EC 130 ONLY)



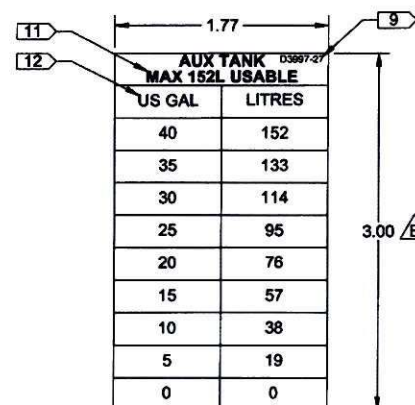
D3997-21 PLACARD



D3997-23 PLACARD



D3997-25 PLACARD



D3997-27 PLACARD

NOTES:

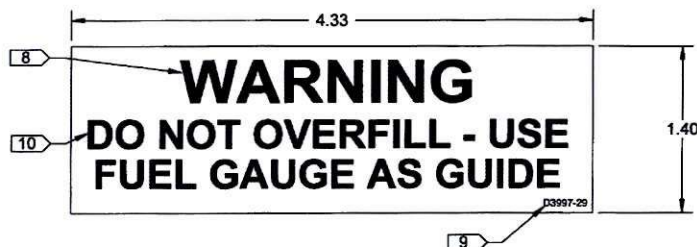
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- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY AS PER NOTES 8-12 ON SHEET 4
- 7) WEIGHT: LESS THAN 0.01 LBS
- 8) 12 PT FONT, WHITE TEXT ON BLACK BACKGROUND
- 9) 6 PT FONT, WHITE TEXT ON BLACK BACKGROUND
- 10) 20 PT BOLD FONT, WHITE TEXT ON BLACK BACKGROUND
- 11) 10 PT BOLD FONT, WHITE TEXT ON BLACK BACKGROUND
- 12) 10 PT FONT, WHITE TEXT ON BLACK BACKGROUND

RELEASED
2014-06-11

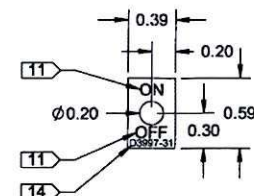
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	MFG. APPR.	JLM	SHEET 4 OF 6	
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DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D3997-29	JCA-M47-P17
D3997-31	JCA-M47-P18
D3997-33	JCA-M47-P19
D3997-35	JCA-M47-P20

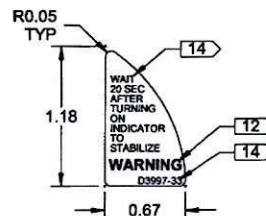
PART NUMBER	INSTALLATION INSTRUCTIONS
D3997-29	ADJACENT TO FUEL FILLER
D3997-31	AROUND AUX FUEL GAUGE ON/OFF SWITCH ON INSTRUMENT PANEL
D3997-33	ON AUX FUEL GAUGE COVER
D3997-35	ADJACENT TO AUX FUEL GAUGE ON/OFF SWITCH ON INSTRUMENT PANEL



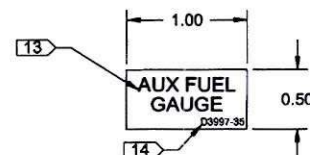
D3997-29 PLACARD



D3997-31 PLACARD



D3997-33 PLACARD



D3997-35 PLACARD

NOTES:

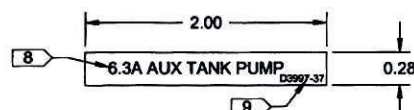
- 1) MATERIAL: 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY AS PER NOTES 8-14 ON SHEET 5
- 7) WEIGHT: LESS THAN 0.01 LBS
- 8) 36 PT BOLD FONT, RED TEXT ON WHITE BACKGROUND
- 9) 6 PT FONT, BLACK TEXT ON WHITE BACKGROUND
- 10) 24 PT BOLD FONT, BLACK TEXT ON WHITE BACKGROUND
- 11) 10 PT FONT, WHITE TEXT ON BLACK BACKGROUND
- 12) 9 PT BOLD FONT, WHITE TEXT ON BLACK BACKGROUND
- 13) 12 PT FONT, WHITE TEXT ON BLACK BACKGROUND
- 14) 6 PT FONT, WHITE TEXT ON BLACK BACKGROUND

RELEASED
2014-06-11

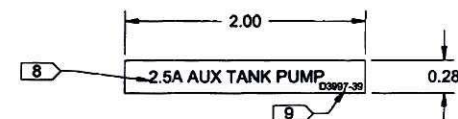
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	DRAWN	ML	HAWKESBURY, ONTARIO, CANADA	
	CHECKED	AP	DRAWING NO.	REV. B
	MFG. APPR.	JLM	D3997	SHEET 5 OF 6
	APPROVED	MP	TITLE	SCALE
DE APPR.	DS	PLACARD	NTS	
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DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D3997-37	JCA-M47-P21
D3997-39	JCA-M47-P22
D3997-41	JCA-M47-P23
D3997-43	JCA-M47-P24

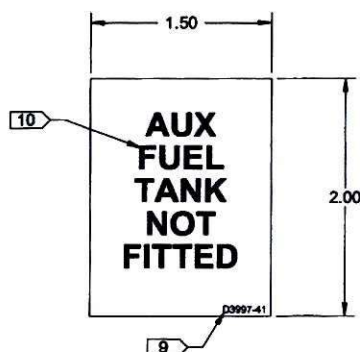
PART NUMBER	INSTALLATION INSTRUCTIONS
D3997-37	ADJACENT TO CB INSTALL
D3997-39	ADJACENT TO CB INSTALL
D3997-41	ON BACK OF D3997-25/-27
D3997-43	ON TANK EARTH POINT



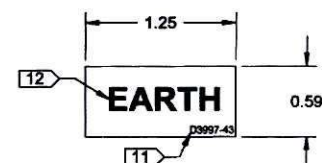
D3997-37 PLACARD



D3997-39 PLACARD



D3997-41 PLACARD



D3997-43 PLACARD

NOTES:

- 1) MATERIAL: 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY AS PER NOTES 8-12 ON SHEET 6
- 7) WEIGHT: LESS THAN 0.01 LBS
- 8) 10 PT FONT, WHITE TEXT ON BLACK BACKGROUND
- 9) 6 PT FONT, WHITE TEXT ON BLACK BACKGROUND
- 10) 20 PT BOLD FONT, WHITE TEXT ON BLACK BACKGROUND
- 11) 6 PT FONT, BLACK TEXT ON WHITE BACKGROUND
- 12) 20 PT BOLD FONT, BLACK TEXT ON WHITE BACKGROUND

RELEASED
2014-06-11

APPROVED

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	AP	DRAWING NO. D3997	REV. B
MFG. APPR.	JLM		SHEET 6 OF 6
APPROVED	MP	TITLE PLACARD	SCALE NTS
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DATE	13.11.05		



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040291

Items												
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
13	179601	D3938-3P			Placard As Per Dwg D3938 Rev. B	Firmed	7/5/18	12 Ea	0 Ea	12 Ea	\$6.6665/Ea	\$80.00
14	179555	D3944-1P			Placard As Per Dwg D3944 Rev. A	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
15	179563	D3997-5P			Placard As Per Dwg D3997 Rev. B	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
16	179556	D3997-11P			Placard As per Dwg D3997 Rev. B	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
17	179559	D3997-19P			Placard As per Dwg D3997 Rev. B	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
18	179557	D3997-29P			Placard As per Dwg D3997 Rev. B	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
19	179562	D3997-43P			Placard As per Dwg D3997 Rev. B	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
Grand Total:											\$1,520.00	

DAS
38
9-89

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 6/21/18 4:03 PM dart.baker.diane

*** CERTIFICATE of CONFORMITY ***				
Manufacture: <u>Studio SL2</u>				
Purchase order #:	Packing Slip#	Part #:	Drawing Rev:	Serial/Batch:
<u>040291</u>	<u>wo 23012</u>		<u>multi</u>	
Description (Part Name): <u>Labels multi (see invoice)</u>				Quantity: <u>132</u>
Certification: We hereby certify that:				PLEASE CHECK BOX IF REQUIRED
1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications.				☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order.				☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.				☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document.				☒
Record Expiry Date of Materials: <u>June 29, 2019</u>				
Authority: <u>3m + Avery</u>				
Approval:		Date: (yyyy/mm/dd)		
<u>Valerie Young</u>		<u>2018/06/29</u>		
Signature:		Title:		
<u>Val Y</u>		<u>office Admin.</u>		

WMS
38
9-89



210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 46427
Date: 06/29/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Quantity	Description	Base Price	Disc. %	Unit Price	Amount
12	D2137P.	6.6667		6.6667	80.00
6	D2258-200P.	13.3333		13.3333	80.00
6	D2985P.	13.3333		13.3333	80.00
6	D3012-5P.	13.3333		13.3333	80.00
6	D3268-1P.	13.3333		13.3333	80.00
6	D3383-1P.	13.3333		13.3333	80.00
12	D3428-1P.	6.6667		6.6667	80.00
6	D3567-1P.	13.3333		13.3333	80.00
6	D3567-2P.	13.3333		13.3333	80.00
6	D3605-1P.	13.3333		13.3333	80.00
6	D3678-1P.	13.3333		13.3333	80.00
6	D3678-3P.	13.3333		13.3333	80.00
12	D3938-3P.	6.6667		6.6667	80.00
6	D3944-1P.	13.3333		13.3333	80.00
6	D3997-5P.	13.3333		13.3333	80.00
6	D3997-11P.	13.3333		13.3333	80.00
6	D3997-19P.	13.3333		13.3333	80.00
6	D3997-29P.	13.3333		13.3333	80.00
6	D3997-43P.	13.3333		13.3333	80.00
Subtotal:					1,520.00
H - HST					
HST					197.60
Thank you for your business / Merci de faire affaire avec nous					

JUL 05 2018
SD

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Shipped By:	Tracking Number:	HST: 825007651RT0001	Total Amount	1,717.60
Comment: WO23012			Amount Paid	0.00
Sold By:			Amount Owning	1,717.60